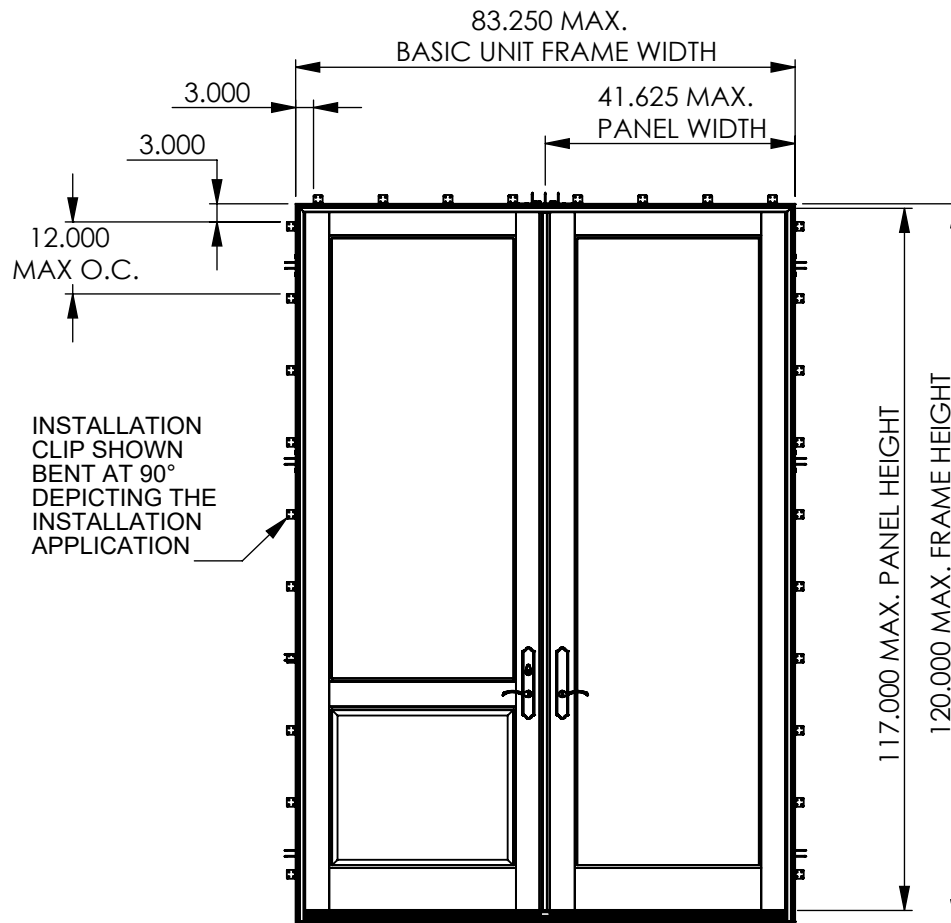
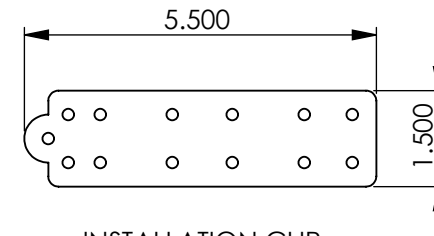




NOTES:

1. THOROUGHLY READ AND FOLLOW MANUFACTURE'S INSTALLATION INSTRUCTIONS RECEIVED WITH UNIT. THIS GUIDE DOES NOT ADDRESS THE SEALING CONSIDERATIONS THAT MAY ARISE IN DIFFERENT WALL CONDITION
2. SPECIFIED ANCHOR EMBEDMENT TO BASIC MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
3. INSTALLATION CLIP FASTENER WITHIN 3" OF CORNERS & 12" MAX. O.C. AT HEAD & SIDE JAMBS.
4. SEE LAB TEST REPORTS OR MANUFACTURE FOR QUALIFYING HINGE AND LOCK OPTIONS.



INSTALLATION CLIP

Weather Shield

1507 Inswing French Door
Lifeguard "IG"
Clip Installation

EXTERIOR ELEVATION DOUBLE RECTANGULAR DOOR SCALE: N.T.S.

TOLERANCES UNLESS SPECIFIED:	
INCHES	ANGLE
.x ± .1"	xx ± 1°
.xx ± .03"	xx.x ± .5° (1/2°)
.xxx ± .015"	xx.xx ± .25° (1/4°)

WEATHER SHIELD®
WINDOWS & DOORS

TYP. WALL THICKNESS:

PRODUCTS:
1507

WT/FT:

AREA:

DRAWN BY:
S.STAMOS

DATE:
8-9-12

TITLE:
INSTAL INSTRUCTIONS - CLIPS

MAT:

FINISH:

DIE TOOL:

CUT STOCK:

PDR #: 28105

PROFILE #:

DWG NO.:
85-7382-06

REV
N

SCALE: 1:32 SHEET NAME: Sheet1

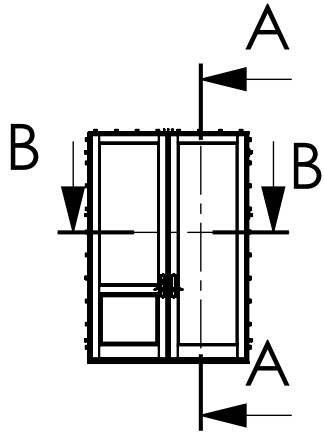
SHEET 1 OF 2

DO NOT SCALE DRAWING

REV	DATE	DESCRIPTION	PCR NO.	ENG

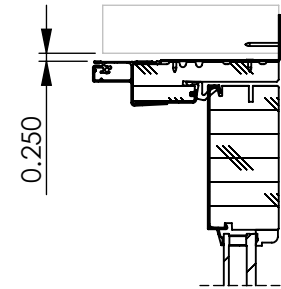
Weather Shield

1507 Inswing French Door
Lifeguard "IG"
Clip Installation

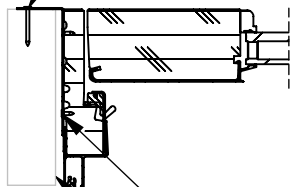


ALL METHODS OF INSTALLATION REQUIRE:

- TWO(2) #9 X 2-1/2" SCREWS PER HINGE
- THREE(3) #9 X 2-1/2" SCREWS IN STRIKE PLATE
- #11 X 3-1/2 SCREWS THRU THRESHOLD, 4-1/2" FROM CORNER AND 8" ON CENTER



#6 x 1-5/8" FH SCREW
TWO(2) PER CLIP



0.250 MAX.
SHIM SPACE
TYP.

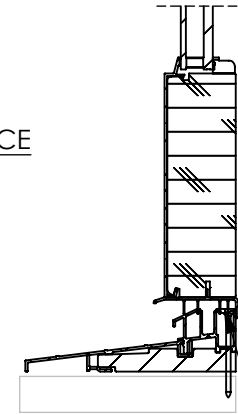
#6 x 1/2" FH SCREW
FOUR(4) PER CLIP

SILICONE BACK OF JAMB TO
OPENING; FULL PERIMETER
WITH 1/4" BEAD MINIMUM.

INTERIOR

EXTERIOR

.750 MIN.
EDGE DISTANCE



#10 X 3-1/2" FH SCREWS;
8" ON CENTER THROUGH THRESHOLD,
4-1/2" FROM CORNER(MAX)

1-1/4" MINIMUM EMBEDMENT

FRAME ANCHOR REQUIREMENTS TABLE

OPENING TYPE (SUBSTRATE)	FRAME / HINGE / STRIKE / NAIL FIN TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
FRAME / HINGE / STRIKE SCREWS			
MIN. 2X4 WOOD FRAME OR BUCK	NO. 11 SMS OR WOOD SCREWS	1 1/4"	3/4"
NAILING FIN FASTENERS			
MIN. 2X4 WOOD FRAME OR BUCK	NO. 7 SMS SCREW	1 3/8"	1/2"

TOLERANCES UNLESS SPECIFIED:	
INCHES	ANGLE
.X ± .1"	XX ± 1°
.XX ± .03"	XX.X ± .5° (1/2°)
.XXX ± .015"	XX.XX ± .25° (1/4°)

WEATHER SHIELD®
WINDOWS & DOORS

TYP. WALL THICKNESS:

WT/FT:

AREA:

MAT:

FINISH:

DIE TOOL:

CUT STOCK:

PCR NO. ENG

PROFILE #:

PRODUCTS:
1507

DRAWN BY:
S.STAMOS

DATE:
8-9-12

TITLE:
INSTAL INSTRUCTIONS - CLIPS

DWG NO.:
85-7382-06

REV
N

SCALE: 1:6 SHEET NAME: Sheet2 SHEET 2 OF 2

DO NOT SCALE DRAWING